



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3564-5
Job Sheet 168751



Part No: D3564-5

Job Qty: 14 ea *11*

Part Name: Wearplate Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Falcon Aviation Services (CFALC01)

PO-Box 62030 Abu Dhabi, , United Arab Emirates ph:011 971 50 445 0187 fx:+971 2 444 0022.

Note: DWG **REV E** IPP Rev:A New Issue 07-03-08 ec IPP Rev:B As per Rev C 07-07-09 JLM IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC IPP Rev D added DT# 08.04.21 DD Verified by EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea		12/21/17	0.00	0.00	Start Up Waterjet		<i>SC</i>
100	Waterjet	14 pcs		12/21/17	0.00	2.82	Waterjet1		<i>SC</i>
120	QC	14 pcs		12/21/17	0.00	0.00	QC8		<i>SC</i>
130	Brake NC	14 pcs		12/21/17	0.29	0.70	Brake NC 1		<i>SC</i> <i>DAS</i>
140	QC	14 pcs		12/21/17	0.00	0.00	QC5		<i>SC</i>
150	SprayPaint	14 pcs		12/22/17	0.00	0.72	Spray Paint		<i>AS</i> <i>DEC 08 2017</i>
160	QC	14 pcs		12/22/17	0.00	0.00	QC5		<i>SC</i> <i>3m</i>
170	Packaging	14 pcs		12/22/17	0.00	0.00	Packaging3		<i>DEC 15 2017</i>
180	QC21-SA	14 Ea		12/22/17	0.00	0.00	QC21		<i>fp 002</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	21	35	0	0

Rockguard 138637

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	43.500inches $\pm$ 0.030	43.530 43.470		
2	Wearshoe	6.750inches $\pm$ 0.030	6.780 6.720		
3	Wearshoe	10.000inches $\pm$ 0.030	10.030 9.970		
4	Wearshoe	20.000inches $\pm$ 0.030	20.030 19.970		
5	Wearshoe	30.000inches $\pm$ 0.030	30.030 29.970		
6	Wearshoe	2.500inches $\pm$ 0.030	2.530 2.470		
7	Wearshoe	3.227inches $\pm$ 0.010	3.237 3.217		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; text-align: center;"> Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ </td> <td style="width: 50%; text-align: center;"> Engineering ☐ Quality ☐ Other ☐ </td> </tr> <tr> <td colspan="2" style="text-align: center;">MRB (QSI042) Approval</td> </tr> <tr> <td colspan="2" style="text-align: center;">Completed By</td> </tr> <tr> <td colspan="2" style="text-align: center;">Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td colspan="2" style="text-align: center;">QC / QA Coordinator Approval</td> </tr> </table>	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐	MRB (QSI042) Approval		Completed By		Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval																																																																																																																										
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9		Wearshoe	5.500inches $\pm$ 0.010	5.510 5.490
10		Wearshoe	2.500inches $\pm$ 0.030	2.530 2.470
11		Wearshoe	2.432inches $\pm$ 0.010	2.442 2.422
12		Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290
13		Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290
14		Wearshoe	0.188inches $\pm$ 0.005 - 0.001	0.193 0.187
15		Wearshoe	0.375inches $\pm$ 0.010	0.385 0.365
16		Wearshoe	0.063inches $\pm$ 0.010	0.073 0.053

Plex 11/22/17 10:39 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/EC/DD	
B	17.07.13	Dwg Rev updated	KJ 	